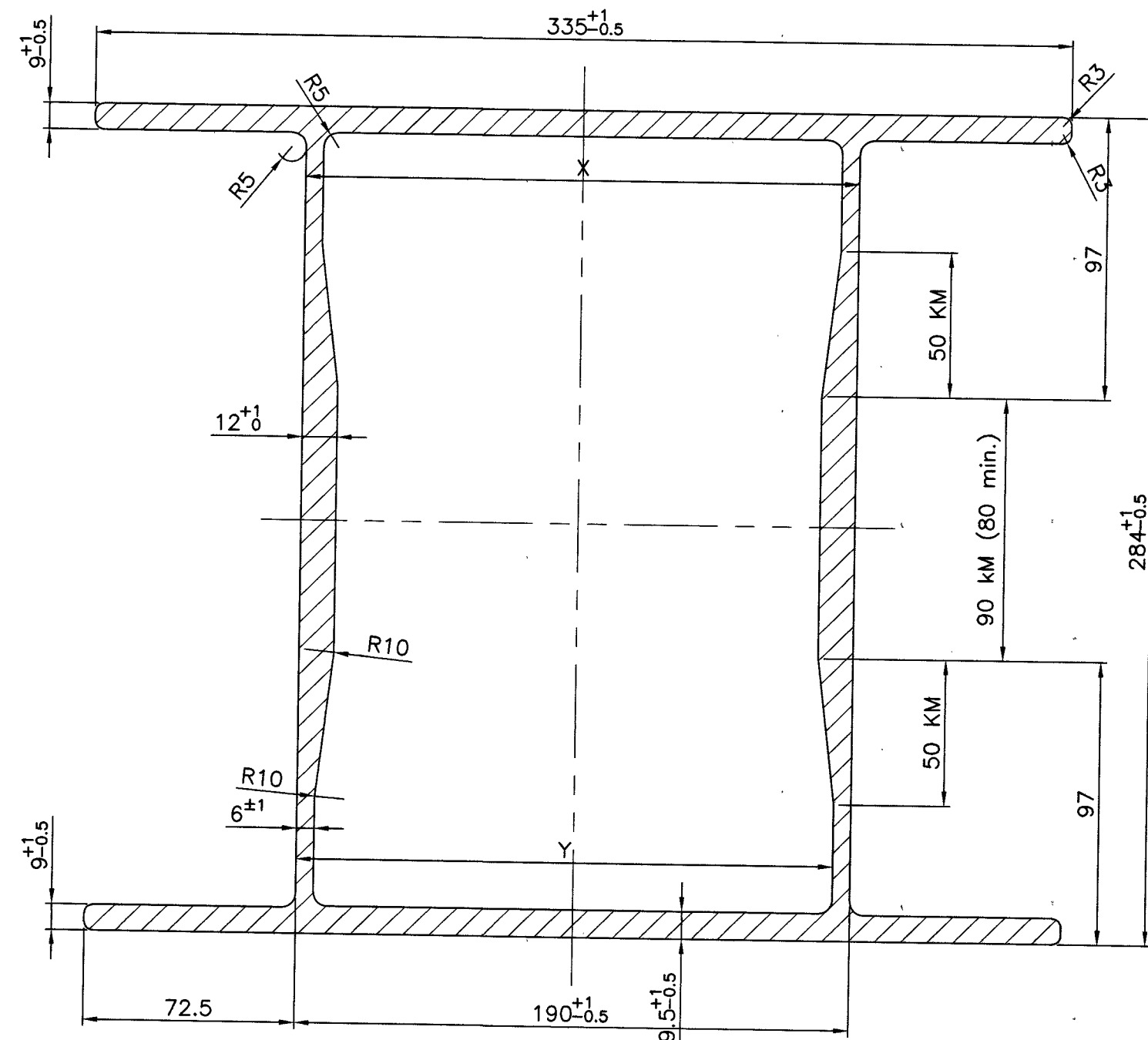
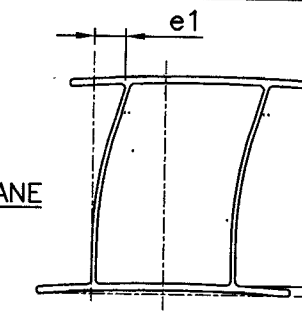


EXT-SK-245

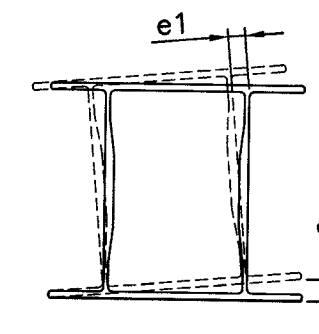


PERMITTED DEVIATION FROM PLANE

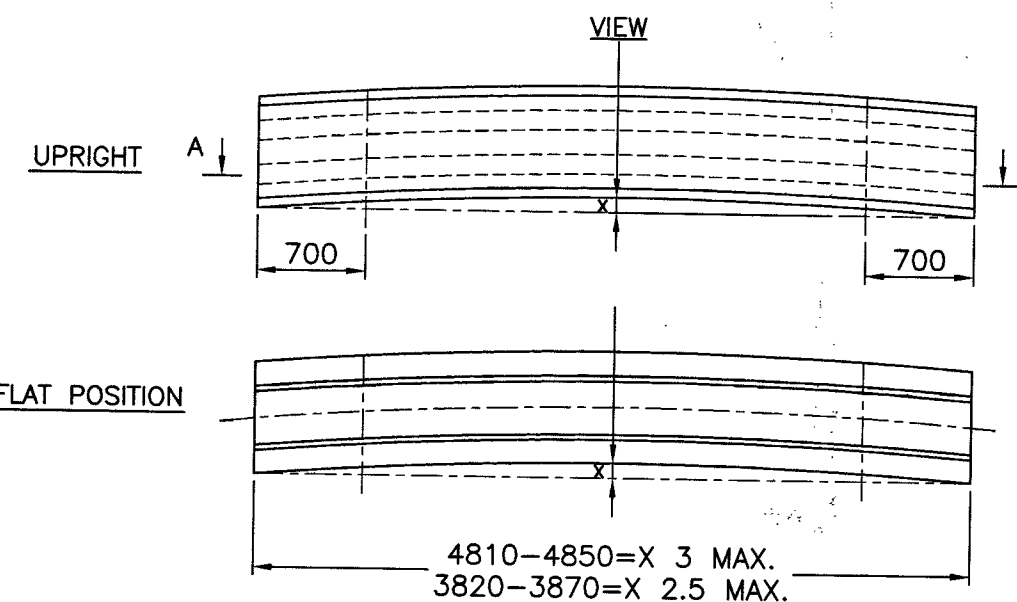
$$e = 1.7 \text{ max.}$$
$$e1 = 2.5 \text{ max.}$$



PERMITTED TORSION



PERMITTED DEVIATION FROM STRAIGHT AT



PLANE PARALLEL INEB ZONE WITH LENGTH 4810-4850mm
ON BOTH SIDES HEAD= 700mm AT LENGTHS 3820-3870mm
ON ONE SIDE HEAD = 700mm WITHIN 190+1/-0.5
PLANE PARALLEL INEB ZONE WITH LENGTH 4810-4850mm
PLANE PARALLEL INEB ZONE WITH LENGTH 4810-4850mm
PLANE PARALLEL INEB ZONE WITH LENGTH 4810-4850mm
PLANE PARALLEL INEB ZONE WITH LENGTH 4810-4850mm

DIMENSIONS ARE IN mm.

THIRD ANGLE PROJECTION

SCALE - 1:1

2024 NAME DATE

DRAWN *Sum* 20/12/24CHECKED *Sum* 20/12/24HOS/CDD *Sum* 20/12/24HOS/EXT. *Sum* 20/12/24DO/EXT. *Sum* 20/12/24MATERIAL-Al Zn 4.5mg 1 F35
DIN 1748/1, DIN 1725/1

NOMENCLATURE

**ALUMINIUM
PROFILE - 1**

M/C:

STORE: VARIOUS

आर्डनैन्स फैक्टरी अम्बाझरी
ORDNANCE FACTORY AMBAJHARI

DRG. NO :

EXT-SK-245

REVIEW NO: 0

SHEET NO- 1

NO OF SHEETS- 1

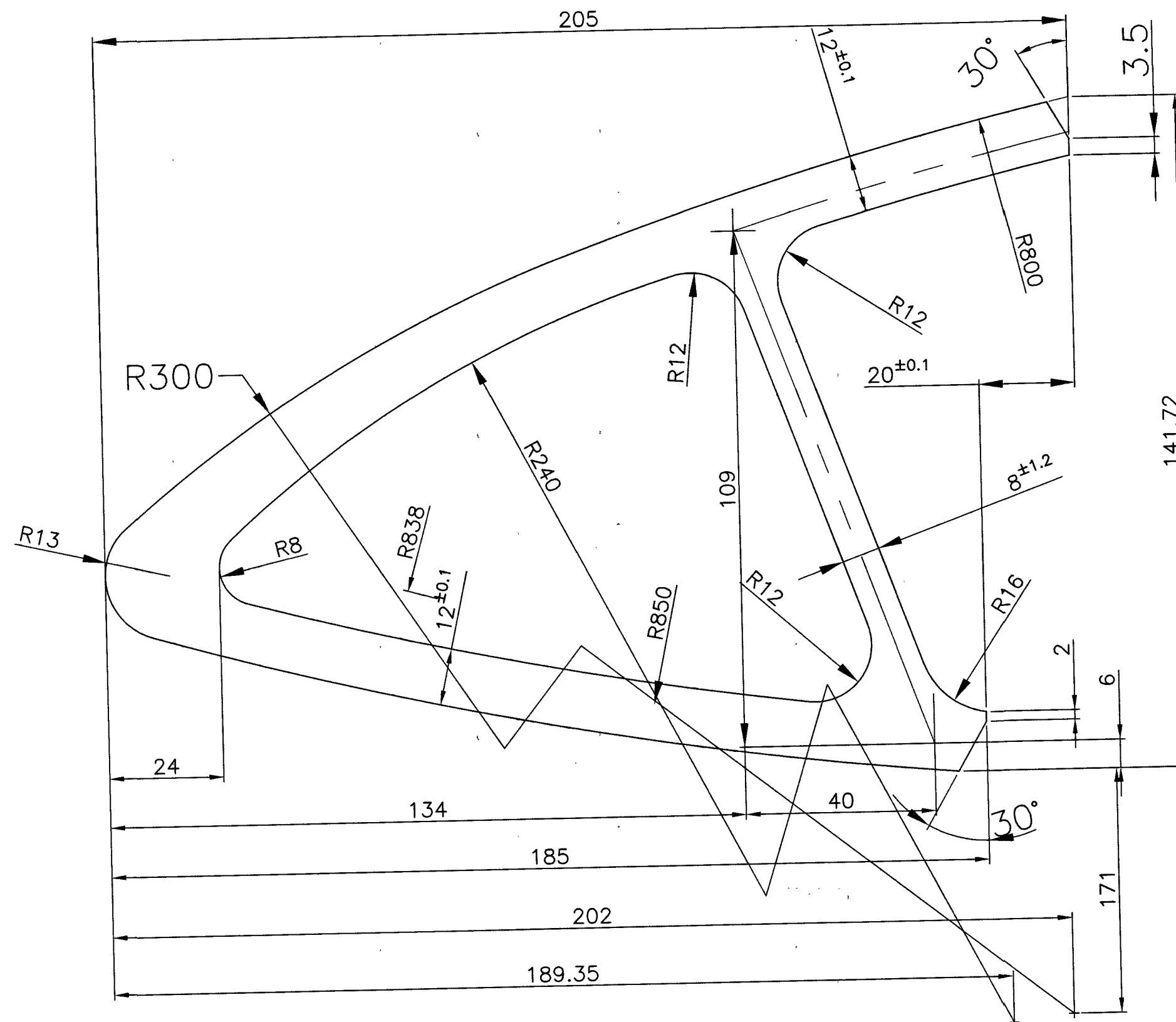
COMPT. VARIOUS

NOMENCLATURE

SIGN.

AMENDMENTS

EXT-SK-246

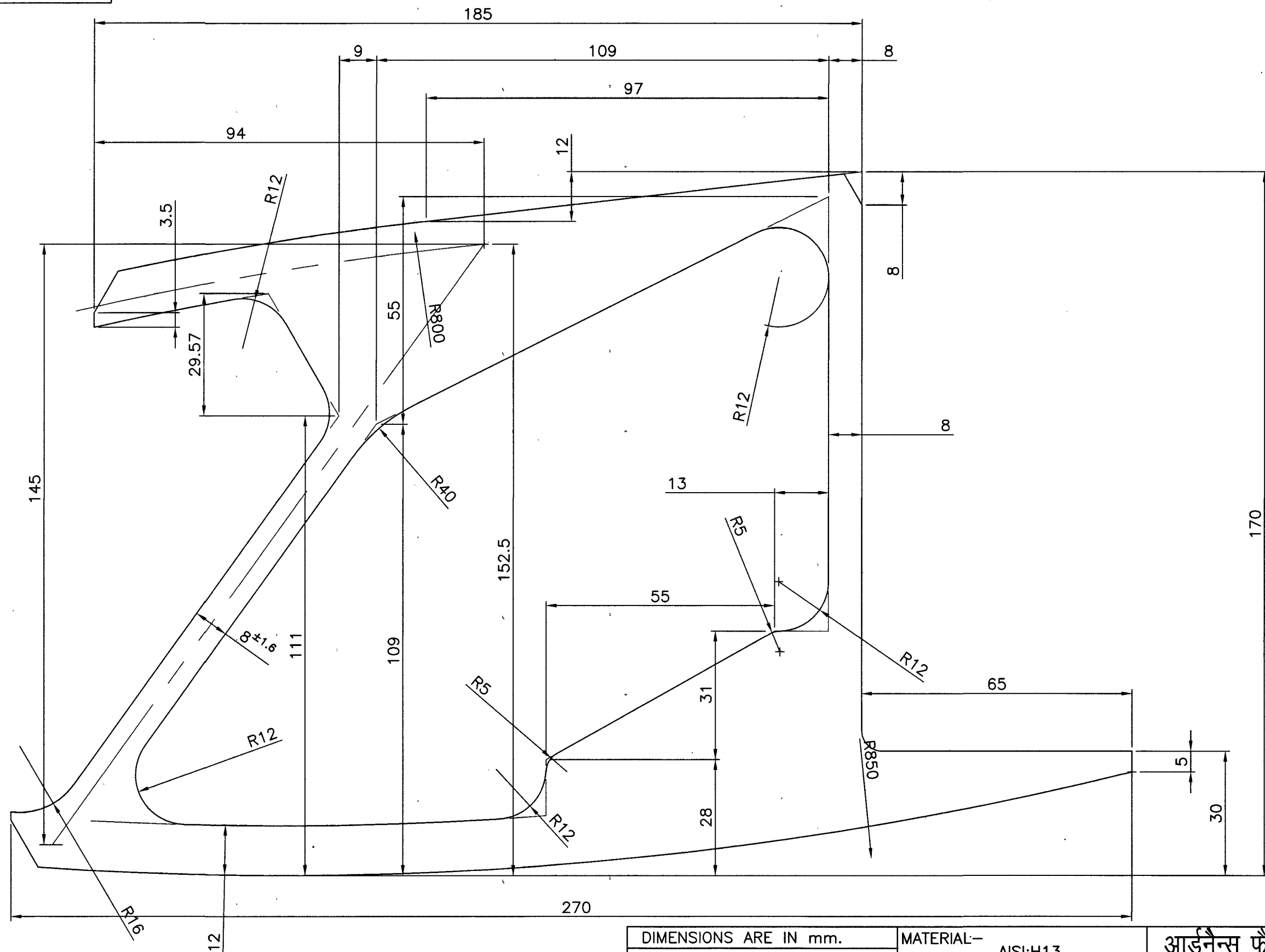


NOTE:

- 1) PERMISSIBLE DEVIATION FROM STRAIGHT LINE FOR FIXED LENGTH UP TO 1500mm = 1.5mm
- 2) PERMISSIBLE DEVIATION FOR TWISTING ON FIXED LENGTH UPTO 1.5mm FOR 1500mm LENGTH

				DIMENSIONS ARE IN mm.			MATERIAL- Al Zn 4.5mg 1 F35	आइनन्स फेक्टरी अम्बाझरी ORDNANCE FACTORY AMBAJHARI	
				THIRD ANGLE PROJECTION					
				SCALE — 1:1			NOMENCLATURE <u>ALUMINIUM</u> <u>PROFILE - 2</u>		
				2024	NAME	DATE			
				DRAWN	<i>Sant</i>	20/12/24			
				CHECKED					
				HOS/CDD	<i>ED</i>	20/12/24			
				HOS/EXT.	<i>ED</i>	20/12/24	M/C:		DRG. NO : EXT-SK-246
				DO/EXT.	<i>gme</i>	21/12/24	STORE: VARIOUS		REVIEW NO: 0
NOMENCLATURE			SIGN.						SHEET NO- 1
AMENDMENTS								NO OF SHEETS- 1	
								COMPT. VARIOUS	

EXT-SK-247



NOTE:

- 1) PERMISSIBLE DEVIATION FROM STRAIGHT LINE
FOR FIXED LENGTH UP TO 1500mm = 1.5mm
- 2) PERMISSIBLE DEVIATION FOR TWISTING
ON FIXED LENGTH UPTO 1.5mm FOR 1500mm LENGTH

DIMENSIONS ARE IN mm.

THIRD ANGLE PROJECTION

SCALE - 1:1

2024 NAME DATE

DRAWN *Sam* 20/12/24CHECKED *Sam* 20/12/24HOS/CDD *Sam* 20/12/24HOS/EXT. *Sam* 20/12/24DO/EXT. *Sam* 20/12/24

SIGN.

MATERIAL-

ALSI:H13

NOMENCLATURE

ALUMINIUM
PROFILE - 3

M/C:

STORE: VARIOUS

आर्डनैन्स फैक्टरी अम्बाझरी
ORDNANCE FACTORY AMBAZHARI

DRG. NO :

EXT-SK-247

REVIEW NO: 0

SHEET NO- 1

NO OF SHEETS- 1

COMPT. VARIOUS

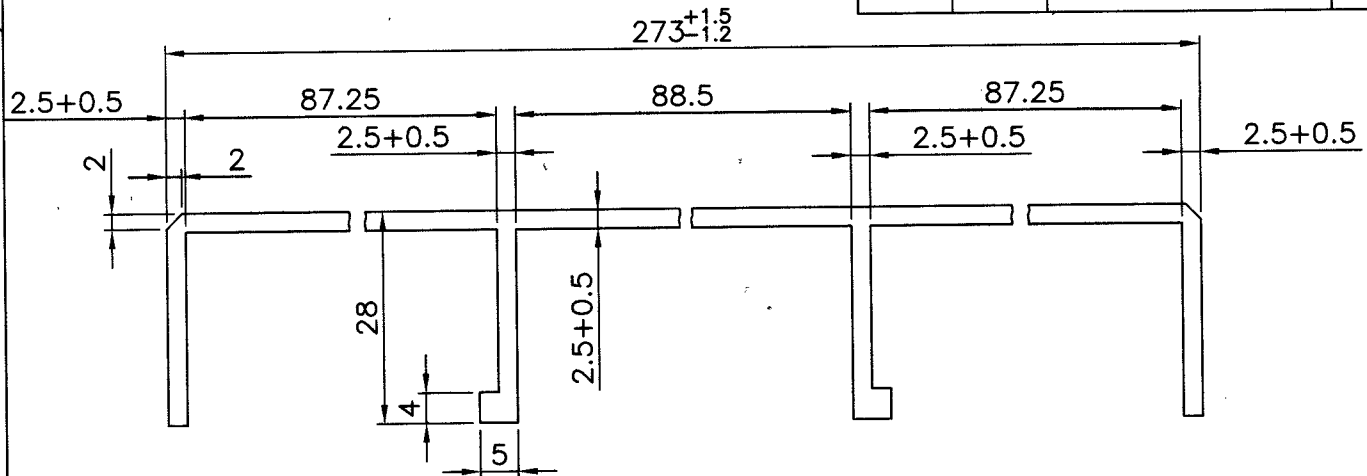
DRG. NO: EXT-SK-248

PROVISIONAL

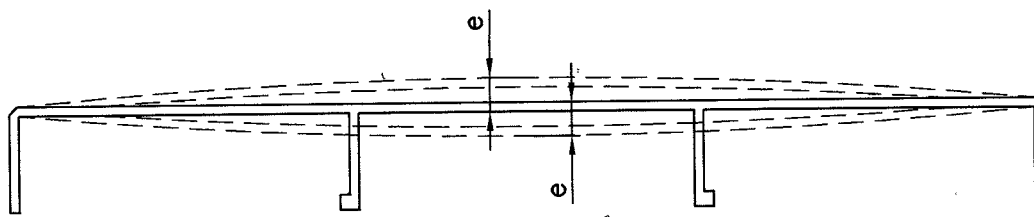
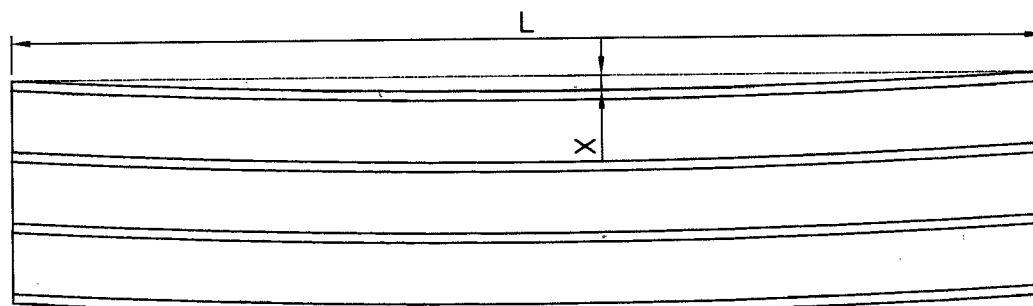
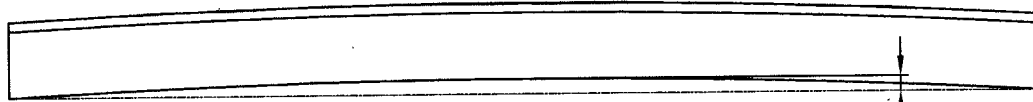
AMENDMENTS

REV	DATE	DESCRIPTION	SIGN

TOL. ON UNTOLERATED DIMNS. ARE AS PER DIN 1748



PERMISSIBLE DEVIATIONS

FROM PLANENESS
 $e = 1.5 \text{ mm}$ FROM STRAIGHT LINE
FOR LENGTHS OF 500-1000 MAX 1.5mm

DIMENSIONS ARE IN mm

MATERIAL: ALZnMg1

FIRST ANGLE PROJECTION

SCALE: NTS

NOMENCLATURE:

ऑर्डनैस फैक्टरी अम्बाझरी
ORDNANCE FACTORY AMBAJHARI

DRG. NO.

EXT-SK-248

2024 NAME DATE

DRAWN Smt 20/12/24

CHECKED 20/12/24

HOS/CDD 20/12/24

HOS/EXT 20/12/24

DO/EXT 20/12/24

ALUMINIUM
PROFILE - 4

M/C-

STORE:

REVIEW No. 0

SHEET No. 1

NO. OFF SHEETS 1

COMPT:

1

2

3

4

DRG. NO: EXT-SK-249

PROVISIONAL

AMENDMENTS

REV	DATE	DESCRIPTION	SIGN

TOL. ON UNTOLERATED DIMNS. ARE AS PER DIN 1748

A

A

B

B

C

C

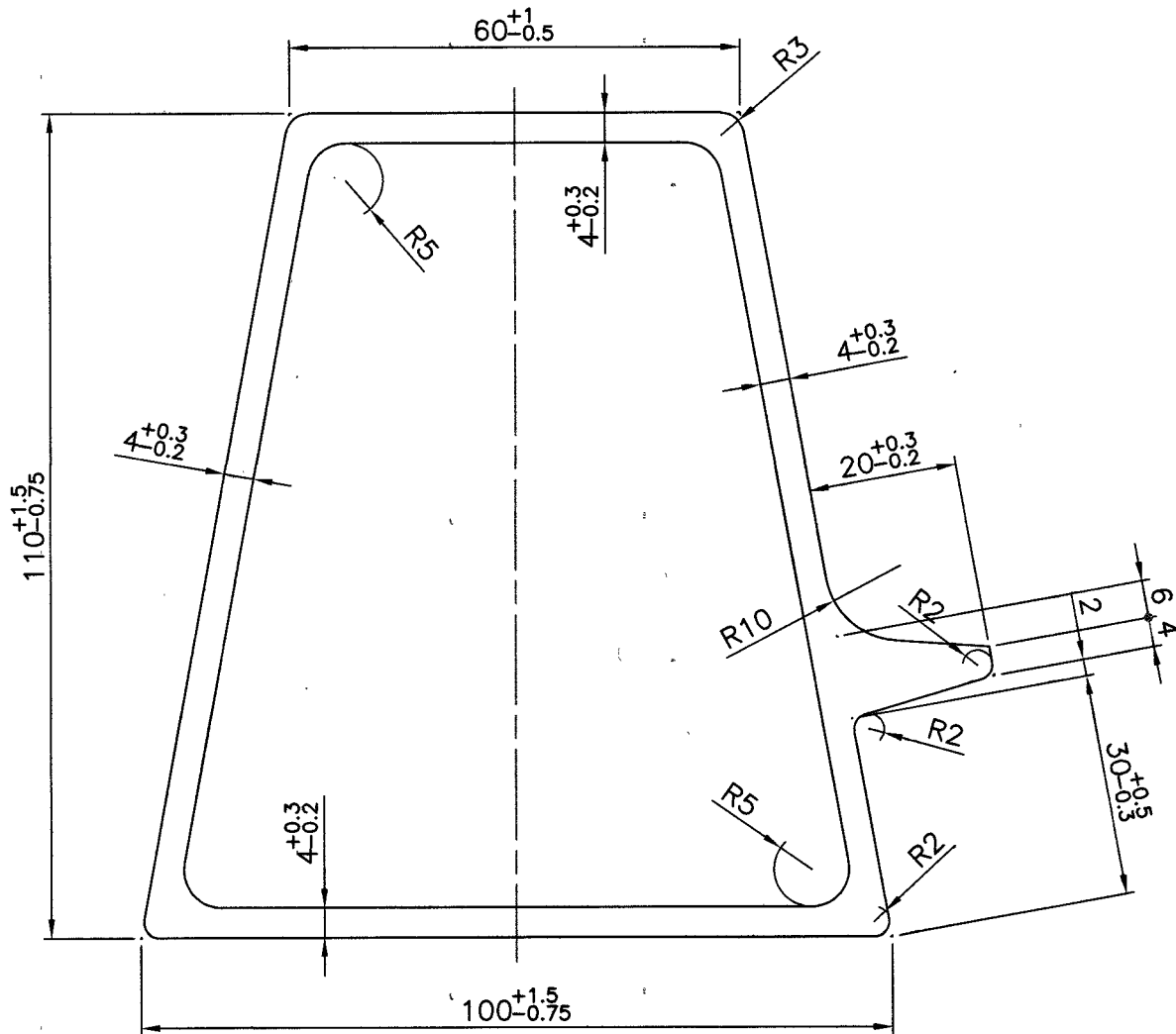
D

D

E

E

REFERENCE DRAWING NO. VDM NO. 20807

PERMISSIBLE DEVIATION FROM STRAIGHT LINE
FOR FIXED LENGTHS OF 1000-2500 mm = 2mm

DIMENSIONS ARE IN mm

MATERIAL: ALZnMg1

FIRST ANGLE PROJECTION

ऑर्डनैस फैक्टरी अम्बाझरी
ORDNANCE FACTORY AMBAJHARI

SCALE: NTS

NOMENCLATURE:

DRG. NO.

2024	NAME	DATE
DRAWN	SM	20/12/24
CHECKED		
HOS/CDD	81	20/12/24
HOS/EXT	85	20/12/24
DO/EXT	86	20/12/24

ALUMINIUM
PROFILE - 5

EXT-SK-249

REVIEW No. 0

SHEET No. 1

NO. OFF SHEETS 1

COMPT:

M/C-

STORE:

APPROD. VERIFIED BY

1

2

3

4

F

F